



SINCE 1991

SSP MultiPro™

Commercial Roof Panel Machine



U.S. PATENT NO. 5,425,259

Versatility

TEN PROFILES... ONE MACHINE

The state-of-the-art SSP MultiPro™ Panel Machine runs variable widths, multiple gauges and various material types.

STANDARD FEATURES:

- New and Improved Polyurethane Drive Rollers
- Hardened Stainless Steel Forming Roller System with Shear Dies
- Hydraulic Drive and Shear
- UL 90 Rated Panels
- Push Button RUN/JOG Controls at Entry and Exit Ends
- Two Sets of Bead, Pencil, or V Rib Rollers
- Pre Wired for Computer Length & Batch Control
- Gas or Electric Configuration
- Welded Tubular Steel Frame
- Panel Recognition Safety Photo Eye
- Length Control Limit Switch
- Power Interruption Safety Circuit

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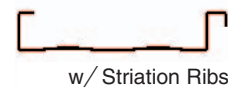
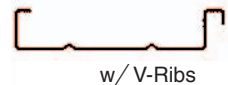
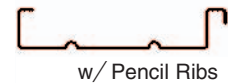
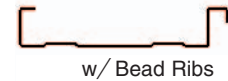
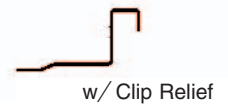
OPTIONS

TR12	12,000 lb. (5,500 kg) Capacity NATM Compliant Tandem Axle Trailer, with Crane Lifting Eyes, Four-Drop Foot Stabilizing Jacks and Elec. Brakes with Breakaway Kit	DRC01	Computer - Batch/Length Control
DR1	Machine Mounted Dual Overhead Reel Rack	HMT	Hot Melt Sealant Pump Interface
DR01-16	Decoiler Reel 16" (400mm) ID	ROS1	Ten Ft. (3m) Sections of Variable Height Run Out Table
DR01-20	Decoiler Reel 20" (500mm) ID	CR	Clip Relief Rollers
EXA	Expandable Arbor (16" to 20" ID) (400mm to 500mm)	RR1	Bead Rollers
FSD1	Free Standing Single Decoiler	RR2/4	Pencil Rib Rollers (Large/Small)
		RR3/5	V Rib Rollers (Large/Small)
		RR6	Striation Rollers
		ELEC1	7.5 Hp, 220VAC, 60 Hz, 3Ph, 18Amps
		ELEC6	5 Hp, 220VAC, 50 or 60 Hz, 1Ph, 30Amps
		GAS	16 Hp Electric Start Engine

PROFILES: Hardened Stainless Steel forming rollers mounted on bars w/shear dies included.

T-Panel	1/2" to 2" high (12.7mm to 50.8mm)
SS100*†	1" high x 1/2" wide (25.4mm x 12.7mm) mechanically seamed panel. Includes a hand seamer
SS150*†	1-1/2" high x 1/2" wide (38.1mm x 12.7mm) mechanically seamed panel. Includes a hand seamer
SS200/210A*	2" high x 13/16" wide (50.8mm x 20.6mm) mechanically seamed and ARMCO panel. Includes clip relief rollers and hand seamer
SS450*	1-1/2" high x 1/4" wide (38.1mm x 6.4 mm) snap clip panel
SS550	1-1/2" high x 7/16" wide (38.1mm x 11.1 mm) snap lock panel. The most positive snap engagement available.
SS675*	1-3/4" high x 7/16" wide (44.5mm x 11.1 mm) snap lock panel
FF100	1" snap seam (25.4mm) with slotted fastener flange for clipless installation. Includes clip relief rollers and automatic "no chip" rotary slotter
BP	1" or 1-1/2" leg (25.4mm or 38.1mm) Bermuda Panel with min. 11-1/4" (286mm) exposure

* Can make T-Panel † Suitable for Zinc



SS100 Mech. Seamed 1"
SS150 Mech. Seamed 1-1/2"
SS200 Mech. Seamed 2"



SS210A ARMCO Style 2"



SS450 1-1/2" Snap Clip



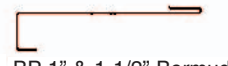
SS550 1-1/2" Snap Lock



SS675 1-3/4" Snap Lock



FF100 1" Fastener Flange



BP 1" & 1-1/2" Bermuda Panel

= UL 90 RATED

SSP PANEL MACHINE

Length	13' 7" (4.1m)
Width	5' (1.5m)
Height	4'3" (1.3m) w/ Over Head Rack 1'10" (.6m) w/o Over Head Rack
Weight	2200 lbs. (1450kg)

SSP ON TRAILER

Length	17'6" (5.3m)
Width	7' (2.1m)
Height	6'3" (1.9m) with reel
Weight	4800 lbs. (2200kg)

SPEED

75 ft./min (23m/min) Approx.

DRIVE

Hydraulically Driven Polyurethane Rollers

SHEAR

Hydraulically Powered, Infinitely Adjustable,
Hardened Tool Steel Blades and Dies, Panel Recognition
Safety Photo Switch

COIL WIDTH

15" to 30" (380mm to 760mm) (30" coil requires
remote decoiler or expandable reel)

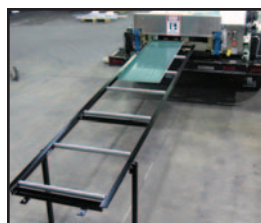
MATERIALS FORMED

Steel	30 ga. to 22 ga. (.3mm to .8mm) (painted, galvanized, aluminized)
Aluminum	.019" to .040" (.5mm to 1.0mm)
Copper	16 oz. to 20 oz. 3/4 Hard (.5mm to .7mm)
Terne Coat	
Stainless	26 ga. (.5mm)

- Limited three year parts / one year labor
- Limited lifetime separation on drive rollers
- Limited lifetime on stainless steel forming rollers



Electronic Controller



Run Out Table



Stainless Steel Roller
System



Single Decoiler w/
Expandable Arbor