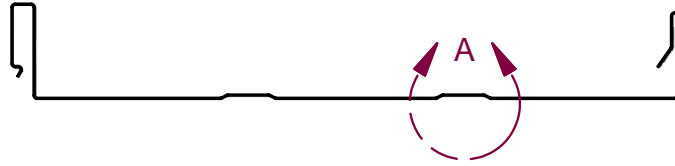
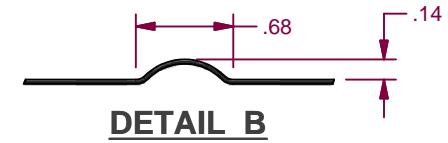
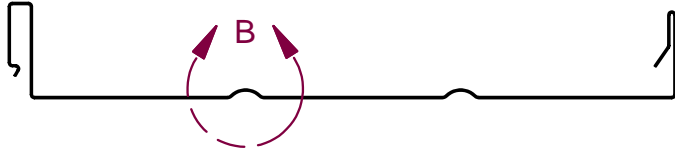


RR1



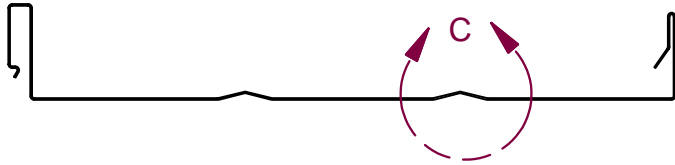
BEAD

RR2



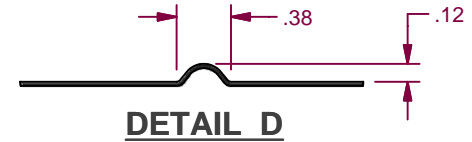
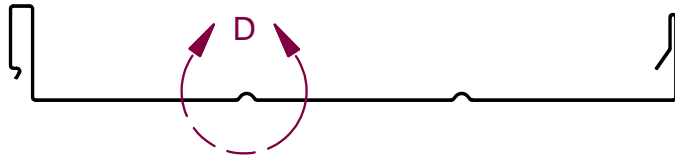
LARGE PENCIL

RR3



LARGE V

RR4



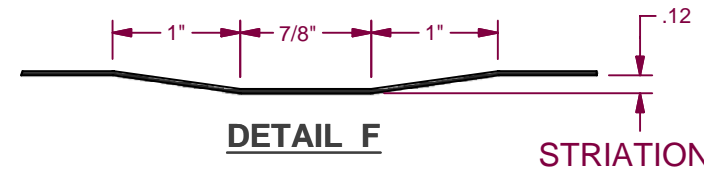
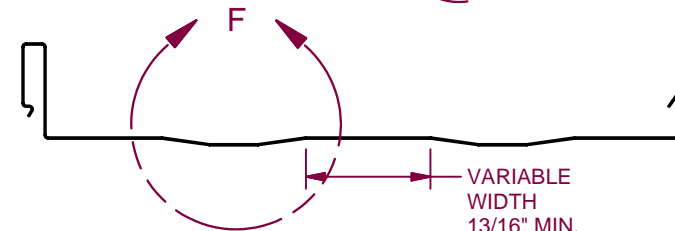
SMALL PENCIL

RR5



SMALL V

RR6



STRIATION

NOTE: ALL RIB ROLLERS CAN BE USED WITH ANY PANEL PROFILE.

REVISION HISTORY		MATERIAL	LENGTH	FINISH	TOLERANCES
REV	ECR NO.	DATE	RELEASED BY		.XX = ± .01
					.XXX = ± .005
					FRACTION = ± 1/32"
					ANGLE = ± 1/2°



NEW TECH MACHINERY CORP.

DRAWN BY BIFFLE	PART NAME RIB ROLLERS		
DATE 3/19/04	CHECK BY JWD	PART NUMBER RIB ROLLERS	SHEET 1 OF 1
DATE 3/19/04			REVISION 0